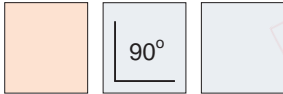




End mills
For HSC of aluminum, magnesium, copper alloys and plastic.



Schaftfräser
Für die HSC von Aluminium, Magnesium, Kupfer und Kunststoff.



Example: Order code AE 250 030-09006

d-Code	d x H x D	L
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AE 250
Z=2

N	Al and Al-alloy	☉
	Al cast alloy	○
	Copper alloy	○
	Brass, Bronze	○
	Magnesium alloy	○
	Plastic	☉

030-09006	3.0 x 9.0 x C 6	50
040-12006	4.0 x 12.0 x C 6	50
050-15006	5.0 x 15.0 x C 6	50
060-18006	6.0 x 18.0 x C 6	50

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080-20008	8.0 x 20.0 x C 8	60
100-25010	10.0 x 25.0 x C10	75
120-30012	12.0 x 30.0 x C12	75

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Long cut length / Lange schneidkantenlänge

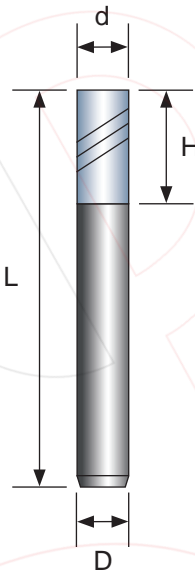
030-12006	3.0 x 12.0 x C 6	60
040-16006	4.0 x 16.0 x C 6	60
050-20006	5.0 x 20.0 x C 6	60
060-24006	6.0 x 24.0 x C 6	75

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080-32008	8.0 x 32.0 x C 8	75
100-40010	10.0 x 40.0 x C10	100
120-50012	12.0 x 50.0 x C12	100

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Cutting data, P104



Tolerance / Toleranz	
Range	Diameter
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03