

VHM	55°	HSC
	90°	

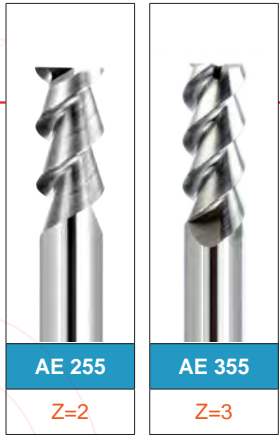
End mills

For general machining of aluminum, magnesium, copper alloys and plastic.

Schaftfräser

Für die Bearbeitung von Aluminium, Magnesium, Kupfer und Kunststoff.

Example: Order code AE 255 010-03004		
d-Code	d x H x D	L



N	Al and Al-alloy	⊙
	Al cast alloy	○
	Copper alloy	○
	Brass, Bronze	○
	Magnesium alloy	○
	Plastic	⊙

010-03004	1.0 x 3.0 x C 4	50
015-04004	1.5 x 4.0 x C 4	50
020-06004	2.0 x 6.0 x C 4	50
025-07004	2.5 x 7.0 x C 4	50
030-08004	3.0 x 8.0 x C 4	50
040-11004	4.0 x 11.0 x C 4	50
050-13006	5.0 x 13.0 x C 6	50
060-15006	6.0 x 15.0 x C 6	50
080-20008	8.0 x 20.0 x C 8	60
100-25010	10.0 x 25.0 x C10	75
120-30012	12.0 x 30.0 x C12	75
160-40016	16.0 x 40.0 x C16	100
200-40020	20.0 x 40.0 x C20	100

AE 255	AE 355
Z=2	Z=3
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Long cut length / Lange schneidkantenlänge

030-12006	3.0 x 12.0 x C 6	75
040-16006	4.0 x 16.0 x C 6	75
050-20006	5.0 x 20.0 x C 6	75
060-24006	6.0 x 24.0 x C 6	75
080-35008	8.0 x 35.0 x C 8	100
100-40010	10.0 x 40.0 x C10	100
120-45012	12.0 x 45.0 x C12	100

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Cutting data, P104

Tolerance / Toleranz	
Range	Diameter
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03

Alu-cut