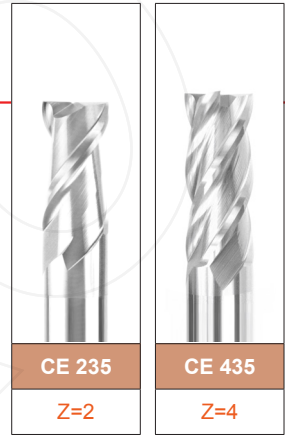


VHM	35°	HSC
CrN Coating	90°	

**CrN coated end mills**  
For HSC of copper electrode

**CrN beschichtet-Schaftfräser**  
Für die HSC von Kupfer-Elektrode



Example: Order code CE 235 002-00404

d-Code	d x H x D	L
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N	Copper alloy	
	Al and Al-alloy	

d-Code	d x H x D	L	CE 235	CE 435
002-00404	0.2 x 0.4 x C 4	50	◇	
003-00604	0.3 x 0.6 x C 4	50	◇	
004-00804	0.4 x 0.8 x C 4	50	◇	
005-01004	0.5 x 1.0 x C 4	50	●	
006-01204	0.6 x 1.2 x C 4	50	◇	
008-01604	0.8 x 1.6 x C 4	50	◇	
010-03004	1.0 x 3.0 x C 4	50	●	
015-04004	1.5 x 4.0 x C 4	50	◇	
020-06004	2.0 x 6.0 x C 4	50	●	
025-07004	2.5 x 7.0 x C 4	50	◇	
030-08004	3.0 x 8.0 x C 4	50	●	◇
040-11004	4.0 x 11.0 x C 4	50	●	●
050-13006	5.0 x 13.0 x C 6	50	◇	◇
060-15006	6.0 x 15.0 x C 6	50	●	●
080-20008	8.0 x 20.0 x C 8	60		●
100-25010	10.0 x 25.0 x C10	75		●
120-30012	12.0 x 30.0 x C12	75		●

**Long cut length / Lange schneidkantenlänge**

030-15004	3.0 x 15.0 x C 4	75		◇
040-20004	4.0 x 20.0 x C 4	75		◇
060-25006	6.0 x 25.0 x C 6	75		◇
080-30008	8.0 x 30.0 x C 8	75		◇
100-40010	10.0 x 40.0 x C10	100		◇
120-45012	12.0 x 45.0 x C12	100		◇

**Tolerance / Toleranz**

Range	Diameter
d < 1	0 / -0.015
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03