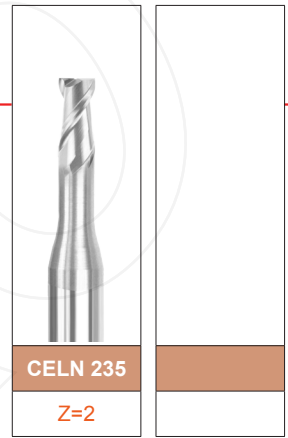


VHM	35°	HSC
CrN Coating	90°	

CrN coated end mills, long neck
For deep milling of copper electrode

CrN beschichtet-Schaftfräser, überlaufhals
Für die HSC von Kupfer-Elektrode



Example: Order code CELN 235 005-04004

d-Code	d x N x D	H L
--------	-----------	-----

CELN 235

Z=2

N	Copper alloy	
	Al and Al-alloy	

005-04004	0.5 x N 4 x C 4	0.7 50		
005-06004	0.5 x N 6 x C 4	0.7 50		
005-08004	0.5 x N 8 x C 4	0.7 50		

008-04004	0.8 x N 4 x C 4	1.2 50		
008-06004	0.8 x N 6 x C 4	1.2 50		
008-08004	0.8 x N 8 x C 4	1.2 50		

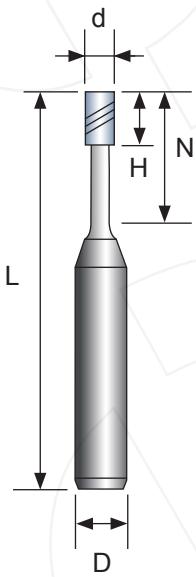
010-06004	1.0 x N 6 x C 4	1.5 50		
010-08004	1.0 x N 8 x C 4	1.5 50		
010-10004	1.0 x N 10 x C 4	1.5 50		
010-12004	1.0 x N 12 x C 4	1.5 50		

015-08004	1.5 x N 8 x C 4	2.3 50		
015-12004	1.5 x N 12 x C 4	2.3 50		
015-16004	1.5 x N 16 x C 4	2.3 60		

020-08004	2.0 x N 8 x C 4	3.0 50		
020-12004	2.0 x N 12 x C 4	3.0 50		
020-16004	2.0 x N 16 x C 4	3.0 60		
020-20004	2.0 x N 20 x C 4	3.0 60		

030-16006	3.0 x N 16 x C 6	4.5 60		
040-20006	4.0 x N 20 x C 6	6.0 60		
060-30006	6.0 x N 30 x C 6	9.0 75		

Copper



Tolerance / Toleranz

Range	Diameter
d < 1	0 / -0.015
1 ≤ d < 8	0 / -0.02