

New



308 FA

Z=2

VHM		
Al-X Coating		
HRc 55		

Solid carbide twist drills with internal coolant (8 x d)
For HPC of steels, tools steels, austenitic stainless steels and cast irons.

Vollhartmetall-bohrer mit innenkühlung (8 x d)
Für die HPC von Stählen, Werkzeuge Stählen, austenitische rostfreie Stählen und Gusseisen..

Example: Order code 308FA 030-03206

d-Code	d x H x D	I ₁ L
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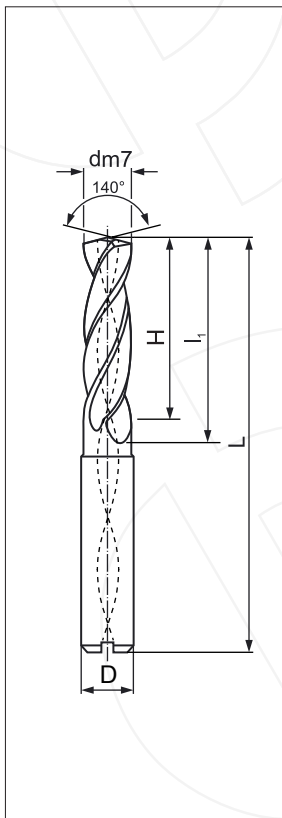
P	HRc < 24	⊙
	HRc 24 - 35	⊙
	HRc > 35	⊙
H	HRc 45 - 55	○
	HRc 56 - 60	
	HRc > 60	
M	Stainless steel	○
K	Cast iron	○
N	Copper alloy	
S	Titanium alloy	○
	High-temperature alloy	

030-03206	3.0 x 32 x C 6	40 85	●
031-03206	3.1 x 32 x C 6	40 85	●
032-03206	3.2 x 32 x C 6	40 85	●
033-03206	3.3 x 32 x C 6	40 85	●
034-03206	3.4 x 32 x C 6	40 85	◇
035-03206	3.5 x 32 x C 6	40 85	◇
036-03606	3.6 x 36 x C 6	40 85	◇
037-03606	3.7 x 36 x C 6	40 85	◇
038-03606	3.8 x 36 x C 6	40 85	◇
039-03606	3.9 x 36 x C 6	40 85	◇

040-03806	4.0 x 38 x C 6	46 85	●
041-03806	4.1 x 38 x C 6	46 85	◇
042-03806	4.2 x 38 x C 6	46 85	●
043-04006	4.3 x 40 x C 6	46 97	◇
044-04006	4.4 x 40 x C 6	46 97	◇
045-04406	4.5 x 44 x C 6	46 97	●
046-04406	4.6 x 44 x C 6	46 97	●
047-04406	4.7 x 44 x C 6	46 97	◇
048-04406	4.8 x 44 x C 6	46 97	●
049-04406	4.9 x 44 x C 6	46 97	◇

050-04806	5.0 x 48 x C 6	57 97	●
051-04806	5.1 x 48 x C 6	57 97	●
052-04806	5.2 x 48 x C 6	57 97	●
053-04806	5.3 x 48 x C 6	57 97	◇
054-04806	5.4 x 48 x C 6	57 97	◇
055-04806	5.5 x 48 x C 6	57 97	●
056-04806	5.6 x 48 x C 6	57 97	◇
057-04806	5.7 x 48 x C 6	57 97	◇
058-04806	5.8 x 48 x C 6	57 97	●
059-04806	5.9 x 48 x C 6	57 97	◇

060-04806	6.0 x 48 x C 6	57 97	●
061-06408	6.1 x 64 x C 8	76 116	◇
062-06408	6.2 x 64 x C 8	76 116	◇
063-06408	6.3 x 64 x C 8	76 116	◇
064-06408	6.4 x 64 x C 8	76 116	◇
065-06408	6.5 x 64 x C 8	76 116	●
066-06408	6.6 x 64 x C 8	76 116	◇
067-06408	6.7 x 64 x C 8	76 116	◇
068-06408	6.8 x 64 x C 8	76 116	●
069-06408	6.9 x 64 x C 8	76 116	●



VHM		
Al-X Coating		140°
HRc 55		

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Vollhartmetall-bohrer mit innenkühlung (8 x d)
Für die HPC von Stählen, Werkzeuge Stählen, austenitische rostfreie Stählen und Gusseisen.

New



308 FA

Z=2

Example: Order code 308FA 070-06408

d-Code	d x H x D	l ₁ L
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P	HRc < 24	⊙
	HRc 24 - 35	⊙
	HRc > 35	⊙
H	HRc 45 - 55	○
	HRc 56 - 60	
	HRc > 60	
M	Stainless steel	○
K	Cast iron	○
N	Copper alloy	
S	Titanium alloy	○
	High-temperature alloy	

070-06408	7.0 x 64 x C 8	76 116
071-06408	7.1 x 64 x C 8	76 116
072-06408	7.2 x 64 x C 8	76 116
073-06408	7.3 x 64 x C 8	76 116
074-06408	7.4 x 64 x C 8	76 116
075-06408	7.5 x 64 x C 8	76 116
076-06408	7.6 x 64 x C 8	76 116
077-06408	7.7 x 64 x C 8	76 116
078-06408	7.8 x 64 x C 8	76 116
079-06408	7.9 x 64 x C 8	76 116

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080-06408	8.0 x 64 x C 8	76 116
081-08010	8.1 x 80 x C10	95 142
082-08010	8.2 x 80 x C10	95 142
083-08010	8.3 x 80 x C10	95 142
084-08010	8.4 x 80 x C10	95 142
085-08010	8.5 x 80 x C10	95 142
086-08010	8.6 x 80 x C10	95 142
087-08010	8.7 x 80 x C10	95 142
088-08010	8.8 x 80 x C10	95 142
089-08010	8.9 x 80 x C10	95 142

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090-08010	9.0 x 80 x C10	95 142
091-08010	9.1 x 80 x C10	95 142
092-08010	9.2 x 80 x C10	95 142
093-08010	9.3 x 80 x C10	95 142
094-08010	9.4 x 80 x C10	95 142
095-08010	9.5 x 80 x C10	95 142
096-08010	9.6 x 80 x C10	95 142
097-08010	9.7 x 80 x C10	95 142
098-08010	9.8 x 80 x C10	95 142
099-08010	9.9 x 80 x C10	95 142

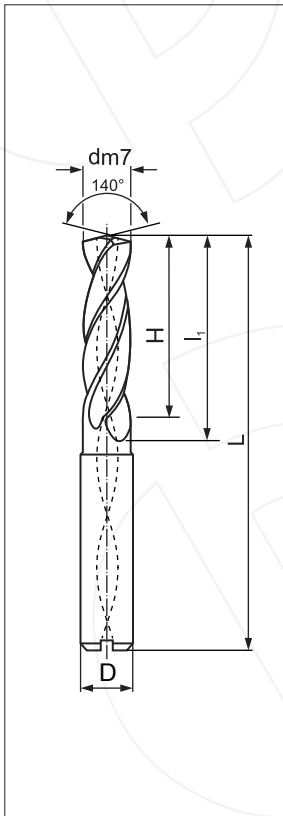
●
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◇
◇
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100-08010	10.0 x 80 x C10	95 142
102-09612	10.2 x 96 x C12	114 163
105-09612	10.5 x 96 x C12	114 163
108-09612	10.8 x 96 x C12	114 163

●
●
●
●

110-09612	11.0 x 96 x C12	114 163
112-09612	11.2 x 96 x C12	114 163
113-09612	11.3 x 96 x C12	114 163
115-09612	11.5 x 96 x C12	114 163
118-09612	11.8 x 96 x C12	114 163

●
◇
◇
●
●



Drills

