VHM K20-K40	20°	
AlTiN Coating	90°	
HRc 50		

Carbide NC spot drills / 90°

For general application milling of steels, stainless steels and hardened steels up to 50 HRc

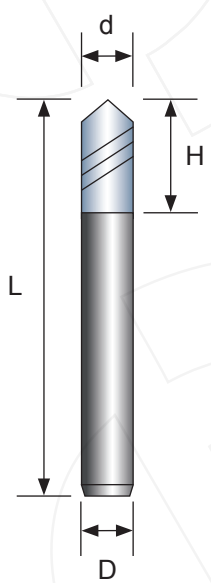
NC Anbohrer, 90°

Für allgemeine Bearbeitung von Stählen, rostfreie Stählen und gehärteten Stählen bis 50 HRc

P	HRc < 24	○
	HRc 24 - 35	◎
	HRc > 35	◎
H	HRc 45 - 55	○
	HRc 56 - 60	
	HRc > 60	
M	Stainless steel	◎
K	Cast iron	○
N	Copper alloy	
S	Titanium alloy	○
	High-temperature alloy	

Example: Order code NSD 2090 020-04002

d-Code	d x H x D	L	NSD 2090 Z=2	
020-04002	2.0 x 4.0 x C 2	50	◇	
030-06003	3.0 x 6.0 x C 3	50	◇	
040-08004	4.0 x 8.0 x C 4	50	◇	
050-10005	5.0 x 10.0 x C 5	50	◇	
060-12006	6.0 x 12.0 x C 6	50	●	
080-16008	8.0 x 16.0 x C 8	60	●	
100-20010	10.0 x 20.0 x C10	75	●	
120-20012	12.0 x 20.0 x C12	75	●	
160-25016	16.0 x 25.0 x C16	100	◇	
200-25020	20.0 x 25.0 x C20	100	◇	



Tolerance / Toleranz

Range	Diameter
8 ≤ d < 18	0 / -0.03
18 ≤ d	0 / -0.04

Eco-cut