VHM K20-K40	20°	
AlTiN Coating	120°	
HRc 50		

Carbide NC spot drills / 120°

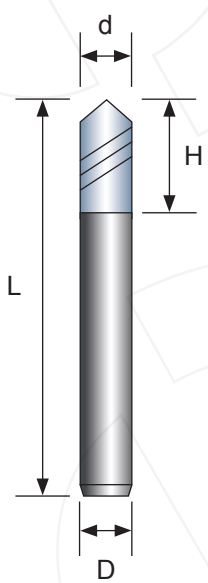
For general application milling of steels, stainless steels and hardened steels up to 50 HRc

NC Anbohrer, 120°

Für allgemeine Bearbeitung von Stählen, rostfreie Stählen und gehärteten Stählen bis 50 HRc

Example: Order code NSD 2120 020-04002

			d-Code	d x H x D	L	NSD 2120 Z=2	
P	HRc < 24	○	020-04002	2.0 x 4.0 x C 2	50	◇	
	HRc 24 - 35	◎	030-06003	3.0 x 6.0 x C 3	50	◇	
	HRc > 35	◎	040-08004	4.0 x 8.0 x C 4	50	◇	
H	HRc 45 - 55	○	050-10005	5.0 x 10.0 x C 5	50	◇	
	HRc 56 - 60		060-12006	6.0 x 12.0 x C 6	50	●	
	HRc > 60		080-16008	8.0 x 16.0 x C 8	60	●	
M	Stainless steel	◎	100-20010	10.0 x 20.0 x C10	75	●	
K	Cast iron	○	120-20012	12.0 x 20.0 x C12	75	●	
N	Copper alloy		160-25016	16.0 x 25.0 x C16	100	◇	
S	Titanium alloy	○	200-25020	20.0 x 25.0 x C20	100	◇	
	High-temperature alloy						



Tolerance / Toleranz

Range	Diameter
8 ≤ d < 18	0 / -0.03
18 ≤ d	0 / -0.04

● Stock item, subject to confirmation ◇ On request