VHM	30°	HSC
DIA Coating	R	

Diamond coated corner radius end mills, long neck

For deep milling of Graphite

CVD-Diamant beschichtet Eckradiusfräser, überlaufhals

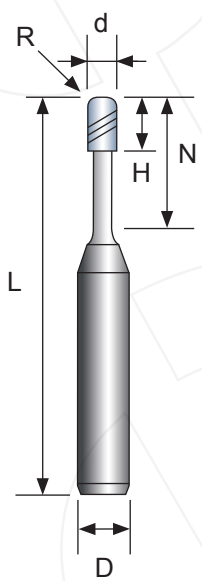
Für die HSC von Graphit

GRLN 230

Example: Order code GRLN 230 010-02006

N	Graphite ◎
	Al-alloy ○
	CFRP ○

d-Code	d x R x N x D	H	L	Z=2	
010-02064	1.0 x R0.2 x N 6 x C 4	1.2	50	◇	
010-02104	1.0 x R0.2 x N 10 x C 4	1.2	50	●	
015-02104	1.5 x R0.2 x N 10 x C 4	1.8	50	●	
015-02204	1.5 x R0.2 x N 20 x C 4	1.8	60	◇	
020-02124	2.0 x R0.2 x N 12 x C 4	2.4	50	●	
020-02204	2.0 x R0.2 x N 20 x C 4	2.4	60	●	
020-05124	2.0 x R0.5 x N 12 x C 4	2.4	50	◇	
020-05204	2.0 x R0.5 x N 20 x C 4	2.4	60	◇	
030-02246	3.0 x R0.2 x N 24 x C 6	3.6	75	●	
030-05246	3.0 x R0.5 x N 24 x C 6	3.6	75	●	
040-05246	4.0 x R0.5 x N 24 x C 6	4.8	75	●	



Tolerance / Toleranz

Range	Diameter
1 ≤ d < 8	0 / -0.02

● Stock item, subject to confirmation ◇ On request