

VHM K05-K20	30°	HSC
AISI-X Coating	R	
HRc 68		

Corner radius end mills, with working depth
For HSC of tempered and hardened steels 48 - 68 HRc

Eckradiusfräser, mit Arbeitstiefen
Für die HSC von gehärtetem und vergütetem Stählen mit
Härten von 48 - 68 HRc

New



HRN 430M

Z=4

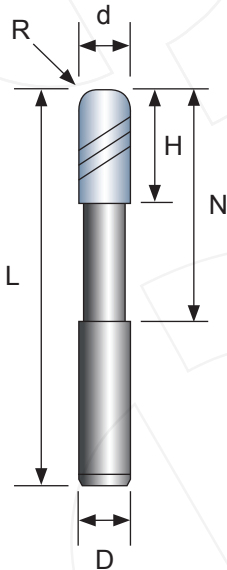
Example: Order code HRN 430M 060-05301

d-Code	d x R x N x D	H L
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P	HRc < 24	
	HRc 24 - 35	○
	HRc > 35	⊙
H	HRc 45 - 55	⊙
	HRc 56 - 60	⊙
	HRc > 60	⊙
M	Stainless steel	
K	Cast iron	
N	Copper alloy	
S	Titanium alloy	
	High-temperature alloy	

060-05301	6.0 x R0.5 x N 30 x C 6	9.0 75	●	
060-10301	6.0 x R1.0 x N 30 x C 6	9.0 75	●	
080-05403	8.0 x R0.5 x N 40 x C 8	12.0 100	●	
080-10403	8.0 x R1.0 x N 40 x C 8	12.0 100	●	
100-05503	10.0 x R0.5 x N 50 x C10	15.0 100	●	
100-10503	10.0 x R1.0 x N 50 x C10	15.0 100	●	
120-05603	12.0 x R0.5 x N 60 x C12	18.0 100	◇	
120-10603	12.0 x R1.0 x N 60 x C12	18.0 100	●	

Cutting data, P25



Tolerance / Toleranz

Range	Diameter
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03