

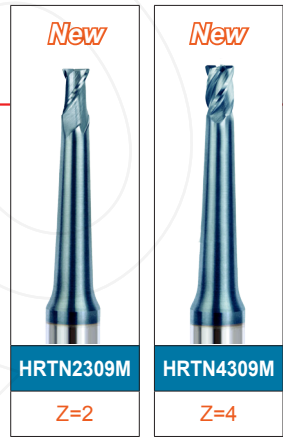
VHM K05-K20	30°	HSC
AISI-X Coating		
HRc 68		

Corner radius end mills, conic neck 0.9°
For HSC of hardened and tempered steels 48 - 68 HRc

Eckradiusfräser, 0.9° konisch zum Schaft
Für die HSC von gehärtetem und vergütetem Stählen mit
Härten von 48 - 68 HRc

Example: Order code HRTN 2309M 010-02104

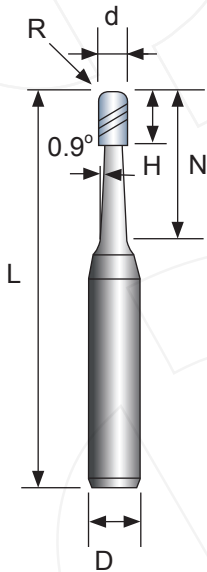
d-Code	d x R x N x D	H L
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P	HRc < 24	
	HRc 24 - 35	○
	HRc > 35	◎
H	HRc 45 - 55	◎
	HRc 56 - 60	◎
	HRc > 60	◎
M	Stainless steel	○
K	Cast iron	
N	Copper alloy	
S	Titanium alloy	○
	High-temperature alloy	

010-02104	1.0 x R0.2 x N 10 x C 4	1.2 50	◇	
010-02124	1.0 x R0.2 x N 12 x C 4	1.2 50	◇	
010-02154	1.0 x R0.2 x N 15 x C 4	1.2 50	◇	
015-02154	1.5 x R0.2 x N 15 x C 4	1.8 75	◇	
015-02204	1.5 x R0.2 x N 20 x C 4	1.8 75	◇	
015-02254	1.5 x R0.2 x N 25 x C 4	1.8 75	◇	
020-02204	2.0 x R0.2 x N 20 x C 4	2.4 75	◇	
020-02254	2.0 x R0.2 x N 25 x C 4	2.4 75	◇	
020-02304	2.0 x R0.2 x N 30 x C 4	2.4 75	◇	
020-05204	2.0 x R0.5 x N 20 x C 4	2.4 75	◇	
020-05254	2.0 x R0.5 x N 25 x C 4	2.4 75	◇	
020-05304	2.0 x R0.5 x N 30 x C 4	2.4 75	◇	

030-02306	3.0 x R0.2 x N 30 x C 6	3.6 75	◇	
030-02406	3.0 x R0.2 x N 40 x C 6	3.6 75	◇	
030-02506	3.0 x R0.2 x N 50 x C 6	3.6 100	◇	
030-05306	3.0 x R0.5 x N 30 x C 6	3.6 75	◇	
030-05406	3.0 x R0.5 x N 40 x C 6	3.6 75	◇	
030-05506	3.0 x R0.5 x N 50 x C 6	3.6 100	◇	



Tolerance / Toleranz	
Range	Diameter
1 ≤ d < 8	0 / -0.02
