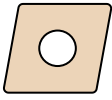


**Eco line**

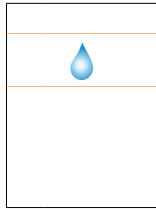
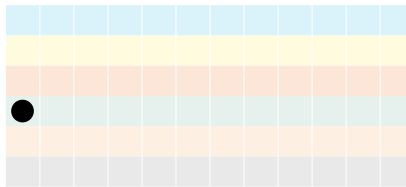


**Rhombic 80°  
Positive**

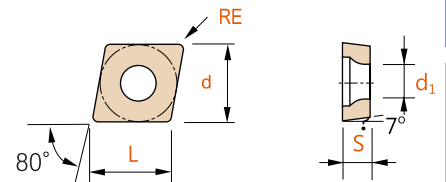
**CCGT**

Alumium Inserts

- P Steel
- M Stainless steel
- K Cast iron
- N Non-ferrous metal
- S Heat resistant alloy
- H Hardened steel



++																				
KT 10F																				



Size	L	d	S	d <sub>1</sub>
0602	6.4	6.35	2.38	2.8
09T3	9.7	9.525	3.97	4.4
1204	12.9	12.7	4.76	5.5

RE

Grade

fn (mm / rev)    Ap (mm)

**Finishing / Medium**

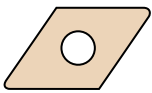
<b>Finishing / Medium</b>	<b>CCGT</b>	060202-AL 060204-AL
	<b>CCGT</b>	09T304-AL 09T308-AL
	<b>CCGT</b>	120404-AL 120408-AL

0.2 0.4	◎ ◎																			
0.4 0.8	◎ ◎																			
0.4 0.8	◎ ◎																			

0.03 - 0.12 0.03 - 0.15	0.10 - 2.5 0.10 - 2.5																			
0.03 - 0.20 0.03 - 0.30	0.15 - 3.5 0.15 - 3.5																			
0.03 - 0.40 0.03 - 0.50	0.20 - 4.5 0.20 - 4.5																			

0.03 - 0.12 0.03 - 0.15	0.10 - 2.5 0.10 - 2.5																			
0.03 - 0.20 0.03 - 0.30	0.15 - 3.5 0.15 - 3.5																			
0.03 - 0.40 0.03 - 0.50	0.20 - 4.5 0.20 - 4.5																			

**Eco line**

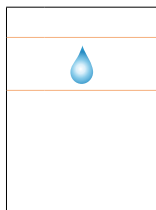
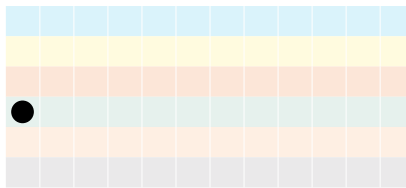


**Rhombic 55°  
Positive**

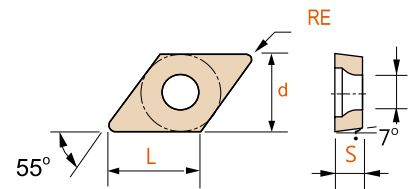
**DCGT**

Alumium Inserts

- P Steel
- M Stainless steel
- K Cast iron
- N Non-ferrous metal
- S Heat resistant alloy
- H Hardened steel



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KT 10F																				



Size	L	d	S	d <sub>1</sub>
0702	7.8	6.35	2.38	2.8
11T3	11.6	9.525	3.97	4.4

RE

Grade

fn (mm / rev)    Ap (mm)

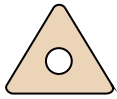
**Finishing / Medium**

<b>Finishing / Medium</b>	<b>DCGT</b>	070202-AL 070204-AL
	<b>DCGT</b>	11T302-AL 11T304-AL

0.2 0.4	◎ ◎																			
0.2 0.4	◎ ◎																			

0.05 - 0.20 0.05 - 0.30	0.10 - 2.5 0.10 - 2.5																			
0.06 - 0.30 0.07 - 0.45	0.15 - 3.5 0.15 - 3.5																			

0.05 - 0.20 0.05 - 0.30	0.10 - 2.5 0.10 - 2.5																			
0.06 - 0.30 0.07 - 0.45	0.15 - 3.5 0.15 - 3.5																			

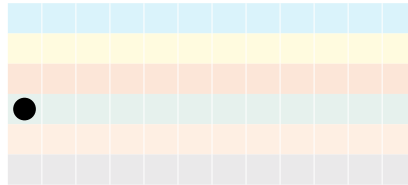
**Eco line**


Triangular 60°  
Positive

**TCGT**

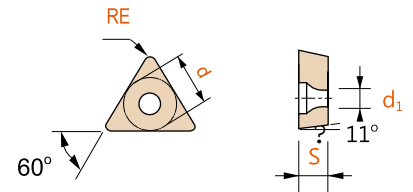
Alumium Inserts

P	Steel
M	Stainless steel
K	Cast iron
N	Non-ferrous metal
S	Heat resistant alloy
H	Hardened steel



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KT 10F

Grade									
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Size	L	d	S	d <sub>1</sub>
0902	9.7	5.56	2.38	2.8
1102	11.0	6.35	2.38	2.8
16T3	16.5	9.525	3.97	4.4

RE

Grade

fn (mm / rev)	Ap (mm)
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Finishing / Medium

**TCGT** 090204-AL

0.4



0.05 - 0.15	0.10 - 3.5
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**TCGT** 110204-AL

0.4

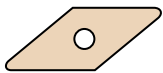


0.03 - 0.25	0.10 - 3.5
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**TCGT** 16T304-AL  
16T308-AL

 0.4  
0.8


0.03 - 0.40	0.10 - 4.5
0.03 - 0.50	0.10 - 4.5

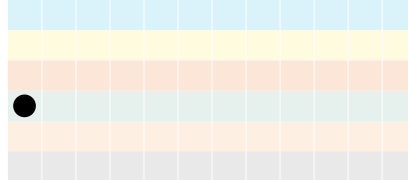
**Eco line**


Rhombic 35°  
Positive

**VCGT**

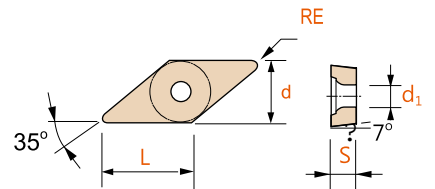
Alumium Inserts

P	Steel
M	Stainless steel
K	Cast iron
N	Non-ferrous metal
S	Heat resistant alloy
H	Hardened steel



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KT 10F

Grade									
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Size	L	d	S	d <sub>1</sub>
1103	11.1	6.35	3.18	2.8
1604	16.6	9.525	4.76	4.4

RE

Grade

fn (mm / rev)	Ap (mm)
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Finishing / Medium

**VCGT** 110302-AL  
110304-AL

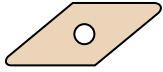
 0.2  
0.4


0.03 - 0.15	0.08 - 2.5
0.05 - 0.15	0.10 - 2.5

**VCGT** 160402-AL  
160404-AL  
160408-AL

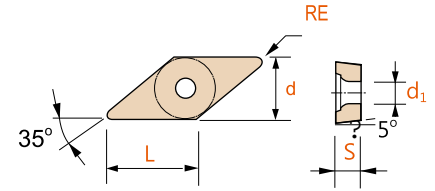
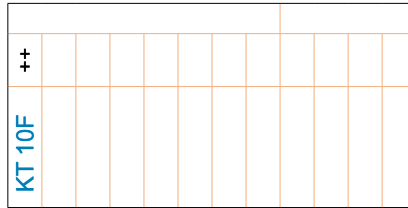
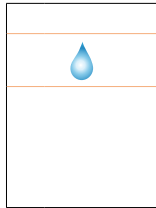
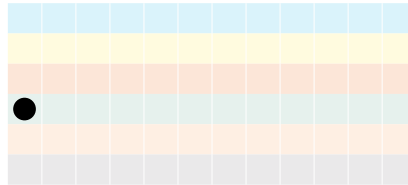
 0.2  
0.4  
0.8


0.06 - 0.24	0.10 - 3.5
0.07 - 0.32	0.10 - 3.5
0.08 - 0.40	0.10 - 3.5

**Eco line**

**Rhombic 35°  
Positive**
**VBGT**

Aluminum Inserts

- P Steel
- M Stainless steel
- K Cast iron
- N Non-ferrous metal
- S Heat resistant alloy
- H Hardened steel



Size	L	d	S	d <sub>1</sub>
1103	11.1	6.35	3.18	2.8
1604	16.6	9.525	4.76	4.4

RE

Grade

fn ( mm / rev )	Ap ( mm )
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Medium

- VBGT 160402-AL
- 160404-AL
- 160408-AL

- 0.2
- 0.4
- 0.8



0.06 - 0.24	0.10 - 3.5
0.07 - 0.32	0.10 - 3.5
0.08 - 0.40	0.10 - 3.5