

### Eco line



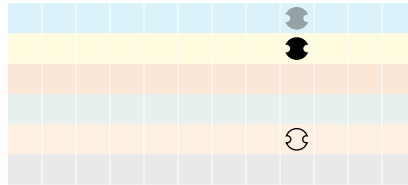
Rhombic 80°

#### WCMX

Inserts for drills

- WCMX** 030204
- 040204
- 050308
- 06T308
- 080412

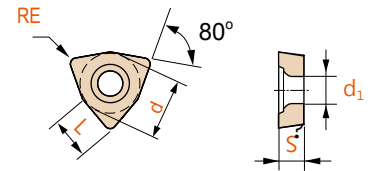
- P** Steel
- M** Stainless steel
- K** Cast iron
- N** Non-ferrous metal
- S** Heat resistant alloy
- H** Hardened steel



	PVD									
	+									
	KD 1530									

RE	Grade									
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0.4										
0.4										
0.8										
0.8										
1.2										



Size	L	d	S	d <sub>1</sub>	Size	L	d	S	d <sub>1</sub>
0302	5.56	3.8	2.38	2.25	06T3	9.525	6.5	3.97	3.70
0402	6.35	4.3	2.38	2.80	0804	12.7	8.7	4.76	4.25
0503	7.94	5.4	3.18	3.20					

fn (mm / rev)	
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0.05 - 0.08		
0.06 - 0.10		
0.07 - 0.12		
0.08 - 0.15		
0.10 - 0.20		

### Eco line



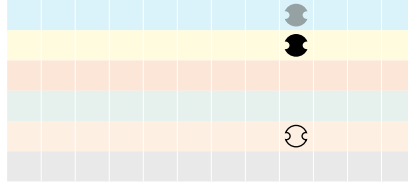
Square 90°

#### SPMG

Inserts for drills

- SPMG** 050204
- 060204
- 07T308
- 090408
- 110408

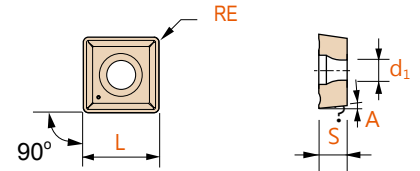
- P** Steel
- M** Stainless steel
- K** Cast iron
- N** Non-ferrous metal
- S** Heat resistant alloy
- H** Hardened steel



	PVD									
	+									
	KD 1530									

RE	Grade									
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0.4										
0.4										
0.8										
0.8										
0.8										



Size	L	S	d <sub>1</sub>	A	Size	L	S	d <sub>1</sub>	A
0502	5.00	2.38	2.25	14.0°	0904	9.80	4.30	4.05	17.5°
0602	6.00	2.38	2.61	14.0°	1104	11.50	4.76	4.50	16.5°
07T3	9.94	3.97	2.85	15.5°					

fn (mm / rev)	
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0.06 - 0.10		
0.07 - 0.12		
0.08 - 0.15		
0.10 - 0.18		
0.12 - 0.24		