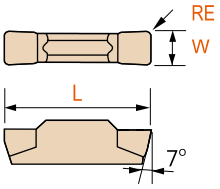
Eco line

MGMN

Grooving Inserts

P	Steel
M	Stainless steel
K	Cast iron
N	Non-ferrous metal
S	Heat resistant alloy
H	Hardened steel



Size	L	W	Size	L	W
200	16.0	2.0	400	21.0	4.0
250	18.5	2.5	500	26.0	5.0
300	21.0	3.0			

	RE	Grade			fn (mm / rev)	Ap (mm)
			PVD			
			KT 2405	KT 2415	KT 2615	
Grooving MGMN 200-G	0.2		○	◎	○	0.02 - 0.10	0.20 - 2.5
Grooving MGMN 250-M	0.2		○	◎	○	0.02 - 0.12	0.20 - 2.5
Grooving MGMN 300-M	0.4		○	◎	○	0.03 - 0.15	0.40 - 3.0
Grooving MGMN 400-M	0.4		○	◎	○	0.08 - 0.25	0.40 - 3.0
Grooving MGMN 500-M	0.8		○	◎	○	0.10 - 0.35	0.80 - 3.0