VHM K10-K30	35°	HPC
Al-X Coating	90°	
HRc 60		

Roughing & Finishing end mills

For steels, stainless steels, titanium alloy, prehardened steels and hardened steels up to 60 HRc

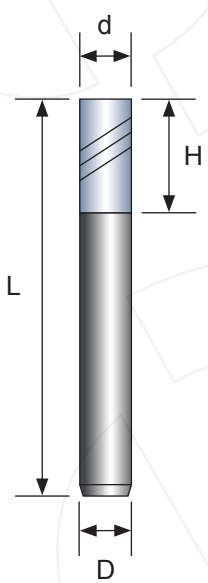
Schruppen & Schlichten Schaftfräser

Für Stählen, rostfreie Stählen, Titan, vergüteten Stählen und gehärteten Stählen bis 60 HRc

Example: Order code WE 435 RF 060-15006

		WE 435 RF
d-Code	d x H x D	L
		Z=4
060-15006	6.0 x 15.0 x C 6	50	●	
070-17008	7.0 x 17.0 x C 8	60	◇	
080-20008	8.0 x 20.0 x C 8	60	●	
090-23010	9.0 x 23.0 x C10	75	◇	
100-25010	10.0 x 25.0 x C10	75	●	
110-28012	11.0 x 28.0 x C12	75	◇	
120-30012	12.0 x 30.0 x C12	75	●	
160-40016	16.0 x 40.0 x C16	100	◇	
200-40020	20.0 x 40.0 x C20	100	◇	

P	HRc < 24	◎
	HRc 24 - 35	◎
	HRc > 35	◎
H	HRc 45 - 55	◎
	HRc 56 - 60	○
	HRc > 60	
M	Stainless steel	◎
K	Cast iron	◎
N	Copper alloy	○
S	Titanium alloy	◎
	High-temperature alloy	○



Tolerance / Toleranz

Range	Diameter
1 ≤ d < 8	0 / -0.02
8 ≤ d < 18	0 / -0.03
18 ≤ d	0 / -0.04

● Stock item, subject to confirmation ◇ On request